

- GER
- ENG



Massivsauna

**POLARIS LARGE**

**234 x 206 x 204 cm**

Log board sauna POLARIS LARGE

## Assembly instructions

# ENG

Log board sauna

## POLARIS LARGE

- Dimension of the cabin: 232 x 204 x 202 cm
- incl. border edging: 234 x 206 x 204 cm
- Inside dimension: 224 x 196 x 198 cm
- Wall thickness: 40 mm



Dear customer,

Before starting to assemble the cabin, please check with the help of the parts list, if all elements have actually been supplied. If, in the unlikely event, any elements are missing inform your dealer up to 14 days after receipt of the cabin.

Please keep the delivery note, the bill and the assembly instructions carefully in case of later queries.

You need the following tools:

- 1 hammer and a wood block or a rubber mallet
- 1 cordless screwdriver with bits for phillips or torx
- 1 tape measure
- 1 drill Ø10mm; 1 drill Ø3mm
- 1 spirit level
- 1 pencil

We recommend an assistant for the assembling of the cabin. Furthermore we recommend to drill the holes before.

- ! The electrical connection may only be performed by a qualified electrician or similar qualified person.

Minor variations in dimensions are possible.  
Subject to technical modifications and misprints.

# Parts list POLARIS LARGE

- 6 floor frames massive battens 4 x 9 cm (1 pc. 144 cm; 1 pc. 121,7 cm - 1 x 45°; 1 pc. 60 cm - 1 x 45°; 1 pc. 32 cm; 2 pcs. 204 cm)
- 4 corner battens 90° 193 x 6 x 6 cm
- 2 corner battens 45° 193 x 7,3 x 6 cm with Hettich - fittings
- 4 side walls A/B 193 x 48 x 4 cm (1 with ventilation gap)
- 5 side walls 193 x 44 x 4 cm
- 4 side walls 193 x 44 x 4 cm (1 for electricity; 1 with Hettich - fittings)
- 2 side walls 193 x 52,8 x 4 cm ( 1 with Hettich - fittings)
- 7 roof supporting battens massive battens 4 x 4 cm (1 pc. 196 cm; 2 pcs. 115 cm; 1 pc. 140 cm; 1 pc. 54 cm - 1 x 22,5°; 1 pc. 117 cm - 1 x 22,5°; 1 pcs. 86,5 cm - 2 x 22,5°)
- 7 covering battens for roof elements 4 x 1,2 cm (2 pcs. 114 cm; 1 pc. 200 cm; 1 pcs. 114,8 cm; 1 pc. 86,5 cm; 1 pc. 54,8 cm; 1 pc. 140 cm)
- 1 roof element 194 x 45 x 4 cm
- 2 roof elements inclined 194 x 44 x 4 cm
- 1 roof element inclined 171,6 x 44 x 4 cm
- 1 roof element 134 x 45 x 4 cm
- 4 border edging battens massive battens 4 x 6 cm (1 pc. 151 cm - 1 x 22,5°; 1 pc. 56,3 cm - 1 x 45° + 1 x 22,5°; 1 pc. 84,9 - 2 x 22,5°; 1 pc. 123,5 cm - 1 x 22,5°)
- 6 bench supporting battens massive battens 4 x 4 cm; (3 pcs. 58 cm; 2 pcs. 110 cm; 1 pc. 48.5 cm)
- 2 assembly battens for bench coverings 26 x 4 x 4 cm
- 1 bench 195 x 53 x 9 cm
- 1 bench 195 x 62 x 9 cm
- 1 bench 161 x 62 x 9 cm
- 1 bench covering 195 x 35 x 4 cm
- 1 back rests 190 x 26 x 2 cm
- 2 back rests 110 x 26 x 2 cm
- 2 head rests 43 x 25 x 7 cm
- 1 door frame sill-free 202 x 72 x 4 cm incl. glass door 191,5 x 59 x 0,8 cm
- 1 set of hinge plates
- 1 inside light
- 1 lamp facing 38 x 32 x 4 cm
- 1 floor grating 70 x 53 cm
- 1 heater protective grille 2-part 57 x 47,7 x 75 cm
- 1 ventilation gate 52,5 x 14 x 1,2 cm
- 1 silikoncabel 300 cm - 5 x 1,5 mm<sup>2</sup>
- 1 wooden batten 200 x 2,6 x 1,2 cm
- 1 assembly material set
- 1 assembly instructions

This parts list also serves as a sheet for complaints

# Assembly instructions

# ENG



fig. 1.1



fig. 1.2

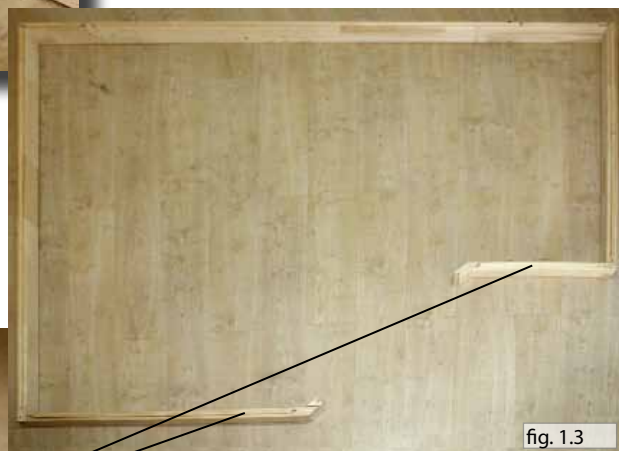


fig. 1.3

Remove the tongue on the left or on the right – according to your assembly version

screw 4 x 70 mm



fig. 1.4



fig. 1.6

screw 6 x 120 mm



fig. 1.7

Width 52,8 cm -  
one piece with clip mounting



fig. 1.8

electric element 44 cm (see plan)



Width 44 cm.



fig. 1.12

Width 44 cm -  
with clip mounting



fig. 1.13

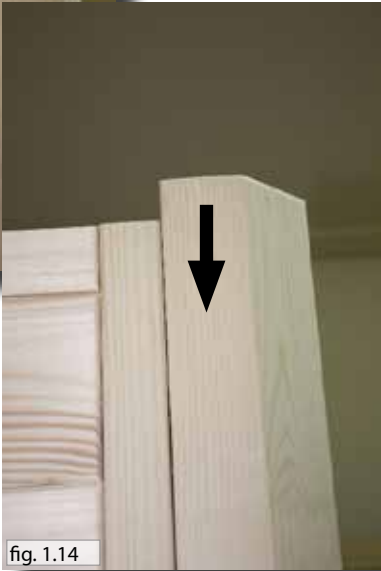


fig. 1.14

# Assembly instructions

## ENG

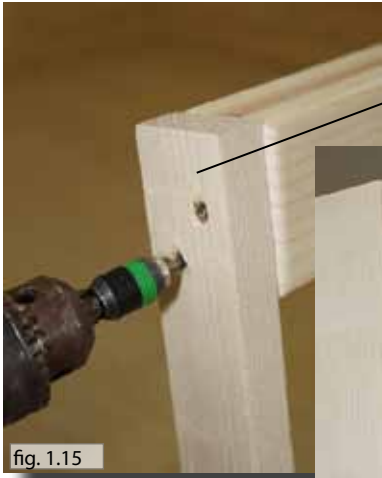


fig. 1.15

Remove the transport batten from the door frame



fig. 1.16



fig. 1.17



fig. 1.18

Drill with 3 mm electric drill

6 pcs. screw  
5 x 100 mm

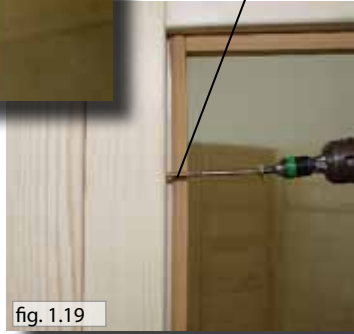


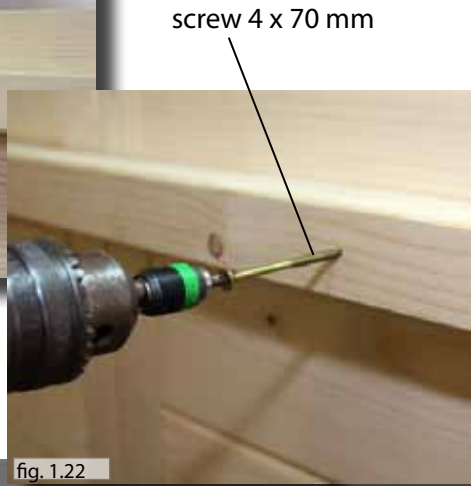
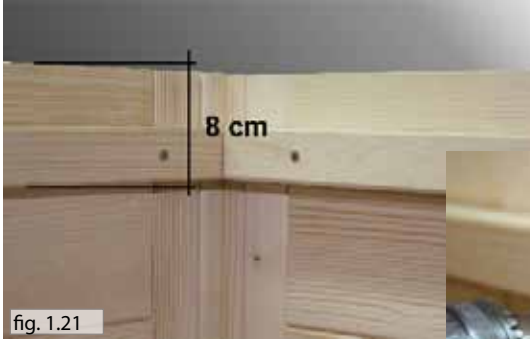
fig. 1.19



fig. 1.20



## Roof supporting battens – please start above the door





4 pcs.  
screw 3 x 40 mm

## Bench supporting battens



screw 5 x 70 mm

fig. 1.28



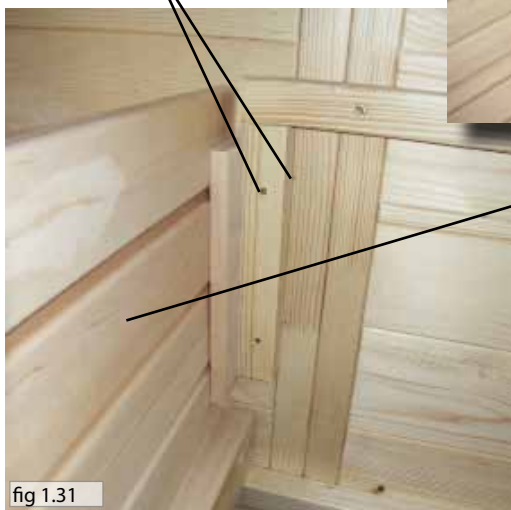
fig. 1.29

# Assembly instructions

# ENG

bench faceplate -  
outside

screw 4 x 60 mm



bench faceplate -  
inside



Screw the bench from the bottom - screw 4 x 70 mm



Second bench supporting batten





fig. 1.36



fig. 1.37

screw 3 x 40 mm



fig. 1.38

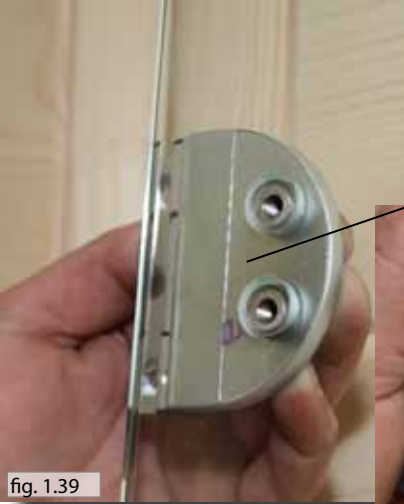


fig. 1.39

Silicone ring for hinge plates on both sides of the glass door



fig. 1.40

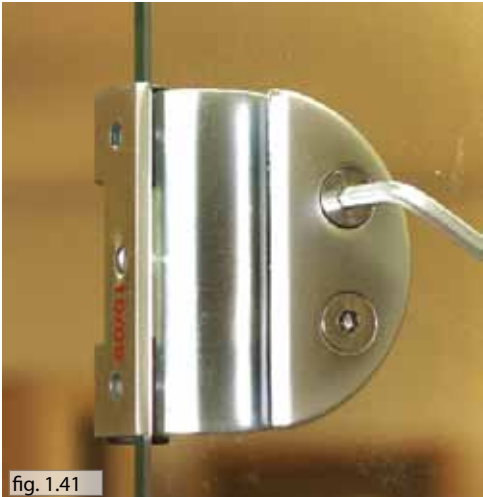


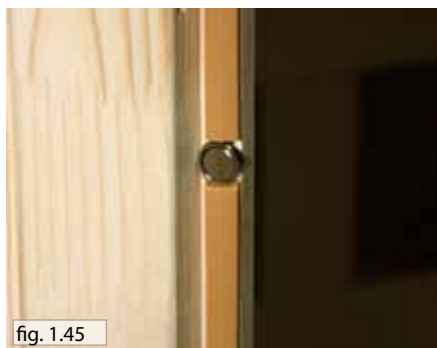
fig. 1.41

screw 5 x 30 mm

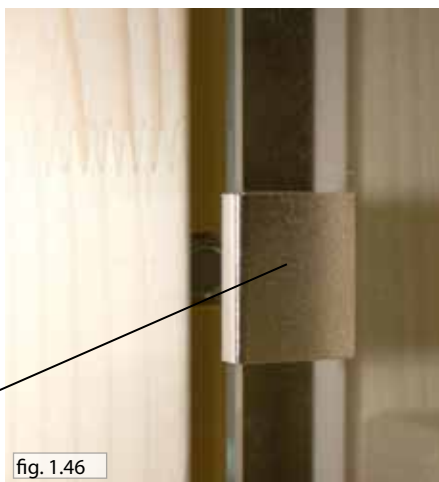


fig. 1.42

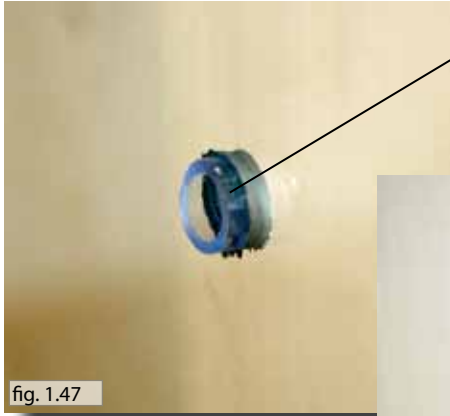
Door seal from the glass door.



Put the sheet metal on the glass door







Ring of silicone for screw hole in the glass door

fig. 1.47



Inside

fig. 1.48

Assembly of the glass door on the left or on the right side



fig. 1.49



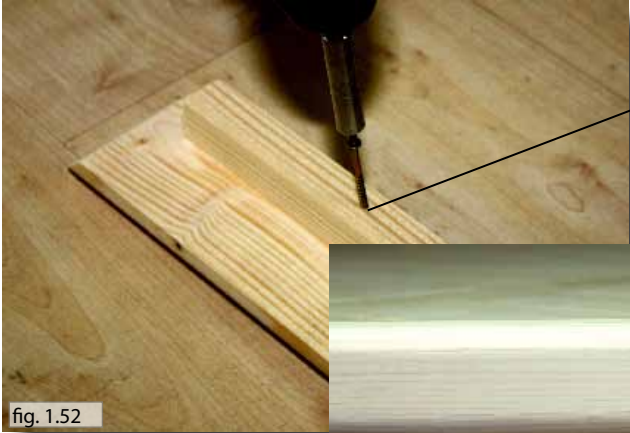
fig. 1.50

screw 3 x 40 mm



fig. 1.51

Start with the frontal border edge above the door



screw 3 x 30 mm



screw 3 x 40 mm



Covering for the screw hole







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